



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6305G00431-3G
Job Sheet 192956



Part No: RBW6305G00431-3G

Job Qty: 4 pcs

Part Name: Hoisting Flange Main Gear Box



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/4/19

Job Tracking No:

Due Date: 5/23/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBW6305G00431-3G Rev 4 IPP Rev A 18.04.10 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	4 pcs	5/23/19		0.00	0.00	Purchasing - 1		MAY 2 2 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	4 pcs	5/23/19		0.00	0.00	Packaging 2 - 1 - B4B		MAY 2 2 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S182828



Part: RBW6305G00431-3G

Job No: 192956

Serial No/Batch: S182828

Revision: 4

Inspector:

Exp Date:

Instructions:

Date: 05/22/19

					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120 QC 6	4 pcs	5/23/19	0.00 0.00		QC 6 - 9	DAS
					QC 6 - 68	MAY 23 2019 68
					QC 6 - 61	9-89
130 Small Fab - 2 - B4B	4 pcs	5/23/19	0.00 2.00		Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	MLL
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
140 QC 5	4 pcs	5/23/19	0.00 0.00		QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	DAS
150 Packaging 3-1 - Stock - B4B	4 pcs	5/23/19	0.00 0.00		Packaging 3 - 1 - B4B	MAY 30 2019 40
					Packaging 3 - 2 - B4B	9-89
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	MLL
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	

				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	

160 QC 21 - FG

4 pcs

5/23/19

0.00 0.00

DAG
21
9-50

MAY 30 2019

GA
180

Part Op **100** - (Purchasing) Issue PO to ARROW TECH MACHINE WORKS P/O: 043108 MANUFACTURE
 Descriptions: RBW6305G00431-3G AS PER DWG -Certificate of conformity is required

110 - (Receive & Inspect for Damage & Mat'l Certs)**120** - (QC6- All purchased or subcontracted products)**130** - (Small Fab) 1-Load test as per DWG sheet 5. 2-Engrave placard RB41011 using marktronic engraver as per note 1. 3-Install RBW6305G00431-3G-7 decal 4-Assemble RBW6305G00431-3G-11, RBW6305G00431-3G-13 and RB41011 as per DWG.**140** - (QC5- Inspect part completeness to step on W/O)**150** - (Identify as per dwg & Stock Location: _____)**160** - (QC21- Final Inspection - Work Order Release)

4x

Rhs

04 APR 2019.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW6305G00431-3GP	Hoisting Flange Main Gear Box	4 pcs (1 ea)	100-Purchasing	5182828
3896T31	Ferule 1/16 X 3/8" - Aluminum	4 Ea (1 ea)	130-Small Fab - 2 - B4B	3150698
CL-2-C	Lanyard Wire	1.8000 ft (.45 ea)	130-Small Fab - 2 - B4B	3119833
RB41011	Dart Tooling Placard, Aluminum	4 Ea (1 ea)	130-Small Fab - 2 - B4B	3021040
RBW6305G00431-3G-7	Load 600kg	4 pcs (1 ea)	130-Small Fab - 2 - B4B	N/R

N/R

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBW6305G00431-3GP	4	0	0
130-Small Fab - 2 - B4B	3896T31	4	609	0
	CL-2-C	2	273	0
	RB41011	4	359	0
	RBW6305G00431-3G-7	4	6	0

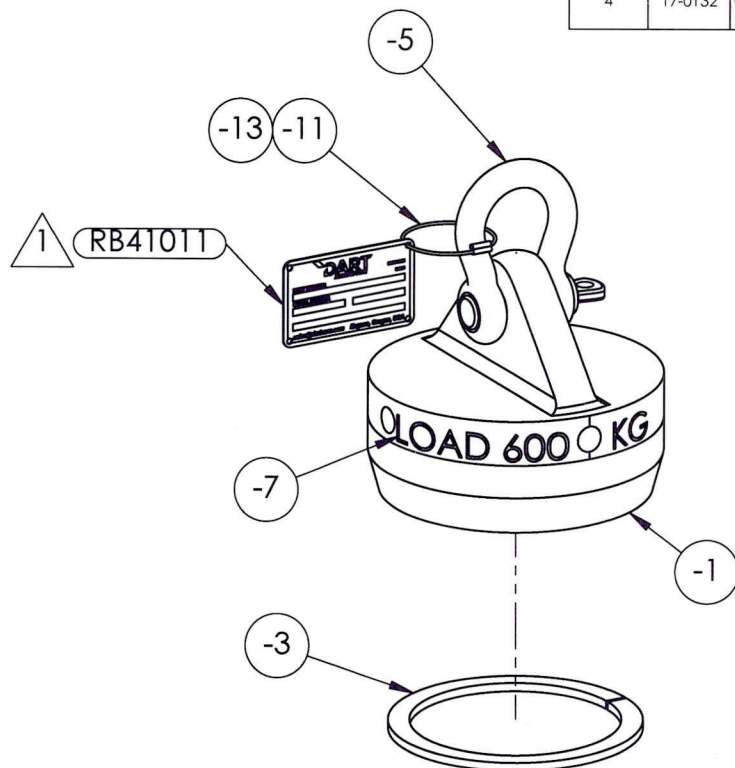
Part Specifications

Specifications could not be found.

Plex 4/4/19 1:26 PM dart.Lussier.Patrick

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		SHEET 2, ADDED 2.725 REF DIM. AND EQUALLY SPACED @ 90° CALLOUT. SHEET 3, SLOT FROM .10 TO .070.	2/3/12	JAG	
2	14-0226	UPDATED DWG SHEETS TO DART. -1 ADDED SHERICAL RADIUS 1.00, DELETED 4X R.56 AT BASE OF FLAT. -9 CH'D PLACARD FROM RED BARN PLACARD TO DART PLACARD.	12/22/14	RJC	JAG
3	16-0255	UPDATED TO NEW STANDARDS. CH'D NOTE 1 SHEET 1 WAS SWL 600 KG IS SWL 600 KG / 1325 LBS, CH'D NOTE 2 SHEET 1 WAS TEST TO 1200 KG IS LOAD TEST TO 1200 KG / 2650 LBS. -1 CH'D MATERIAL WAS 4140 IS 4140/4142; ADDED HEAT TREAT; ADDED NOTES. -3 CH'D DIM WAS (.188) IS .19. -7 CH'D SHEET TOLERANCES WAS ±.005/±.01/±.1 IS ±.010/±.03/±.1. -9 DELETED P/N. ADDED WEIGHT TEST SHEET TO DWG.	12/5/2016	SM	JAG
4	17-0132	-1 CH'D NOTE 1 ZINC PLATE SPEC WAS ASTM B633 TYPE II SC 2 IS ASTM B633 TYPE I SC2. -7 CH'D CALL OUT WAS 5/8" LETTERING IS 5/8" ARIAL FONT. ADDED NOTE 3, SHT 1. -11 CH'D B/O INFO WAS REID #CL2C IS CARR-LANE CL-2-C.	6/2/2017	RJC	JAG



DART AEROSPACE		CAGE CODE 3AL84
PART NUMBER RBW6305G00431-3G		
SERIAL NUMBER S/N _____ DATE TESTED _____		
SWL 600 KG / 1325 LBS		
sales@dartaero.com Eugene, Oregon, USA		

NOTES:

- 1 ENGRAVE WITH T/N, S/N, SWL 600 KG/1325 LBS., AND DATE TESTED.
2. LOAD TEST TO 1200 KG / 2650 LBS.
3. OEM REF. T/N: 3G6305G00431.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.	MAT'L	REMARKS
			-1	1	FLANGE	4140/4142		2	HEAT TREAT	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
			-3	1	RING	NYLON		3	FINISH	.XXX ± .005 FRACTIONS ± 1/8
		B/O	-5	1	SCREW PIN SHACKLE	STEEL	5/8 (MCMASTER-CARR #3663T43)	1	SPEC	.XX ± .01 ANGLES ± 5°
		B/O	-7	1	LOAD 600 KG	VINYL	BLACK, CUT VINYL (SIGNS NOW)	4	DRAWN BY: GILBERT	.X ± .1 SURFACES = 125°
		B/O	-11	1	LANYARD WIRE	STEEL	Ø1/16 X 3 (CARR-LANE #CL2C)	1	CHECKED: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
		B/O	-13	1	FERRULE	ALUMINUM	Ø1/16 X 3/8 (MCMASTER-CARR #3896T31)	1	OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
		B/O		1	DART PLACARD	ALUMINUM	RB41011	1	QA APPR: LINDSAY	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
									APPROVED: GILBERT	USED ON MODEL
									SCALE 1:4	DATE 3/30/2011
									SHEET 1 OF 5	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

ORDER ACKNOWLEDGEMENT

CUSTOMER

Customer Code: CSFSA01

Sold To: SFS Aviation Co Ltd

12Th Floor, Orakarn Building, 26/40 Chidlom Road,
Lumpini, Patumwan
Bangkok,
10330
Thailand
Phone: 66 0 2 254 3210
Fax: 66 0 2 254 7809

Ship To: SFS Aviation Co Ltd

12Th Floor, Orakarn Building, 26/40 Chidlom Road,
Lumpini, Patumwan
Bangkok,
10330
Thailand
Phone: 66 0 2 254 3210
Fax: 66 0 2 254 7809

ORDER

Order No : 14979

Date: 4/4/19

Ship-To Contact: Nanthikarn Thabthong

Email: nanthikarn.thabthong@sfs.co.th

Cust PO No: SFSPO-000201-2019

FOB: Shipping Point

Ship Via: FedEx Intl Freight Priority

Freight Terms: Collect

Terms: Prepay

INCO Terms: Ex Works

Order Taker: Ernest Guo

Order Taker Phone:

Order Taker Email: eguo@dartaero.com

Line No	Due Date	Ship Date	Part	Description/Note	Quantity	Unit	Price	Unit	Extended Price
1	5/30/19	5/30/19	RBW6305G00431-3G	Hoisting Flange Main Gear Box LT 8 weeks AROP	1	pcs	\$4,536.00USD	pcs	\$4,536.00 USD
				5% Gold+ Discount			-5.00		\$-226.80
Sub Total									\$4,309.20 USD
Grand Total									\$4,309.20 USD

ORDER NOTES

Please ship via Fedex Intl Prio
Acct: 327063162

Remit to: DART Aerospace Ltd., 1270 Aberdeen Street, Hawkesbury, Ontario K6A 1K7 Canada

Tel: 613 632 5200

Fax: 613 632 5246

accounting@dartaero.com

GST/HST 10127 2607

Note: A minimum 15% restocking fee is applicable. Custom items are non-refundable. Full warranty details are available at www.dartaerospace.com

International / US Wires:

Swift Code: CHASUS33 Bank Routing #: 021000021 Account #: 133281000

Bank Name: JPMorgan Chase Bank 201 St. Charles Ave., New Orleans, LA USA 70170

Account Name: DART Aerospace Ltd.

Notification October 2018: Our banking information has remained unchanged

Latest Revision Provided Unless Otherwise Requested

Plex 4/3/19 9:46 PM Dart.Guo.Ernest



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO043108



Supplier: ARR002-VU
Arrow Tech Machine Works
29751 E. Enid Road,
Unit C
Eugene, OR 97402 USA
Phone: 541-780-6938
Fax: 458-215-4938

Attention: , Ana
(541) 780-6938

Ship To:

PO No: PO043108

PO Date: 4/4/19

Due Date: 5/23/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Pymt Terms: Net 30

Freight Terms:

Special Comments:

MAY 14 2019
E-MAILED

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	192956	RBW6305G00431-3GP			Hoisting Flange Main Gear Box REV 4	Firmed	-	5/23/19	4 pcs	0 pcs	4 pcs	\$975.00/pcs	\$3,900.00
Grand Total:													\$3,900.00

Order Notes

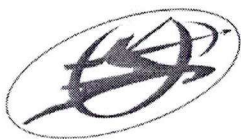
Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 4/4/19 1:30 PM dart.Lussier.Patrick



**PHGE Machineworks dba
Arrowtech Machineworks**
29751 E Enid Rd. Unit C
Eugene, Oregon 97402
Phone: (541) 780-6938
Fax: (458) 215-4938

Packing Slip

NO. 561

Date: 5/15/2019 ✓
PO Ref: 043108 ✓
Ship via: Fedex Priority

Bill To:
Dart Aerospace
1270 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K7

Ship To:
Dart Aerospace
1271 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K8

Qty ✓
4 ✓

Item
HOISTING FLANGE MGB

Part No. ✓
RBW6305G00431-3G ✓

RECEIVED

MAY 21 2019

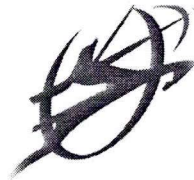
DART AEROSPACE LTD.

Received by:

Packaged by: J.M.L.

Checked by: AMP

Thank You



ARROW TECH MACHINE WORKS

Certificate of Conformance

Your Purchase Order No:043108 ✓

Dated: 5/15/2019

Our Order / Job No:043108-AWT

Order Qty: 4 ✓

Part Name: HOISTING FLANGE MGB

Part Number: RBW6305G00431-3G ✓

Lot Size: N/A

Ship Date: 5/15/2019

We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:

Drawing Number: RBW6305G00431-3G

Rev:4

Material Size and Type: -1/ 4140 Q&TSTEEL, -3 NYLON

Material Specifications: 4140 ASTM A108, ASTM A29, NYLON ASTM D6779

Heat Treatment: (RC28-34)

Plating/Finish: ZINC PLATE: ASTM B633 TYPE I SC 2; POWDER COAT RED RAL 3020

Mercury Contamination: The material used to process this order has not come in contact with mercury or mercury bearing instruments.

Date:5/15/19

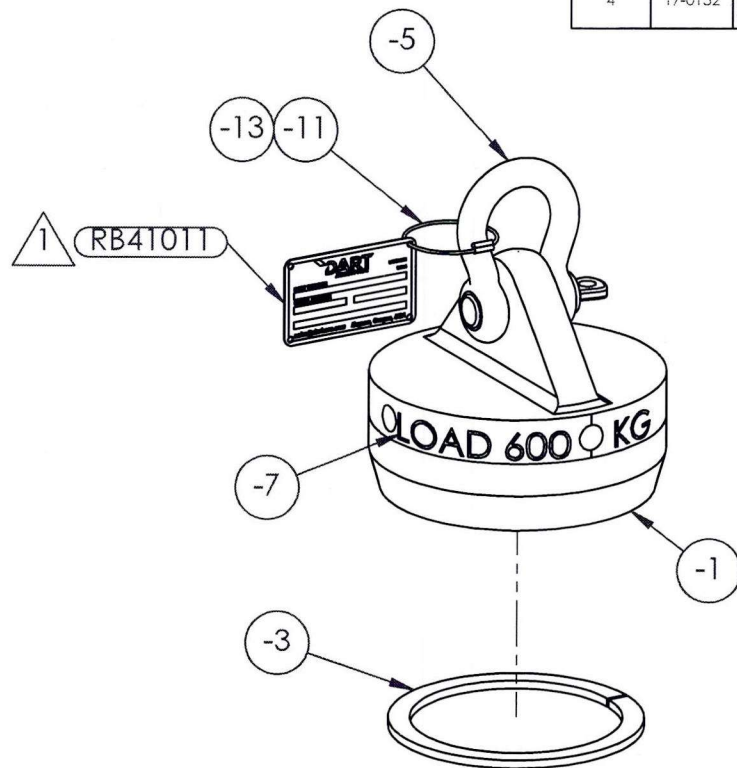
Signed

DAS
68
9-89

PHGE Machine Works LLC dba Arrow Tech Machine Works
29751 E. Enid Rd. Unit C Eugene, Oregon 97402
Main: (541) 780-6938 | Fax: (458) 215-4938
www.atechmachineworks.com

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		SHEET 2, ADDED 2.725 REF DIM. AND EQUALLY SPACED @ 90° CALLOUT. SHEET 3, SLOT FROM .10 TO .070.	2/3/12	JAG	
2	14-0226	UPDATED DWG SHEETS TO DART. -1 ADDED SHERICAL RADIUS 1.00, DELETED 4X R.56 AT BASE OF FLAT. -9 CH'D PLACARD FROM RED BARN PLACARD TO DART PLACARD.	12/22/14	RJC	JAG
3	16-0255	UPDATED TO NEW STANDARDS. CH'D NOTE 1 SHEET 1 WAS SWL 600 KG IS SWL 600 KG / 1325 LBS, CH'D NOTE 2 SHEET 1 WAS TEST TO 1200 KG IS LOAD TEST TO 1200 KG / 2650 LBS. -1 CH'D MATERIAL WAS 4140 IS 4140/4142; ADDED HEAT TREAT; ADDED NOTES. -3 CH'D DIM WAS (.188) IS .19. -7 CH'D SHEET TOLERANCES WAS $\pm .005/\pm .01/\pm .1$ IS $\pm .010/\pm .03/\pm .1$. -9 DELETED P/N. ADDED WEIGHT TEST SHEET TO DWG.	12/5/2016	SM	JAG
4	17-0132	-1 CH'D NOTE 1 ZINC PLATE SPEC WAS ASTM B633 TYPE II SC 2 IS ASTM B633 TYPE I SC2. -7 CH'D CALL OUT WAS 5/8" LETTERING IS 5/8" ARIAL FONT. ADDED NOTE 3, SHT 1. -11 CH'D B/O INFO WAS REID #CL2C IS CARR-LANE CL-2-C.	6/2/2017	RJC	JAG



CAGE CODE
3AL84

PART NUMBER
RBW6305G00431-3G

SERIAL NUMBER
S/N _____

DATE TESTED

SWL 600 KG / 1325 LBS

sales@dartaero.com Eugene, Oregon, USA

NOTES:

- 1 ENGRAVE WITH T/N, S/N, SWL 600 KG/1325 LBS., AND DATE TESTED.
2. LOAD TEST TO 1200 KG / 2650 LBS.
3. OEM REF. T/N: 3G6305G00431.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	FLANGE	4140/4142		2
			-3	1	RING	NYLON		3
		B/O	-5	1	SCREW PIN SHACKLE	STEEL	5/8 (MCMASTER-CARR #3663T43)	1
		B/O	-7	1	LOAD 600 KG	VINYL	BLACK, CUT VINYL (SIGNS NOW)	4
		B/O	-11	1	LANYARD WIRE	STEEL	Ø1/16 X 3 (CARR-LANE #CL2C)	1
		B/O	-13	1	FERRULE	ALUMINUM	Ø1/16 X 3/8 (MCMASTER-CARR #3896T31)	1
		B/O		1	DART PLACARD	ALUMINUM	RB41011	1

TITLE
HOISTING FLANGE MGB

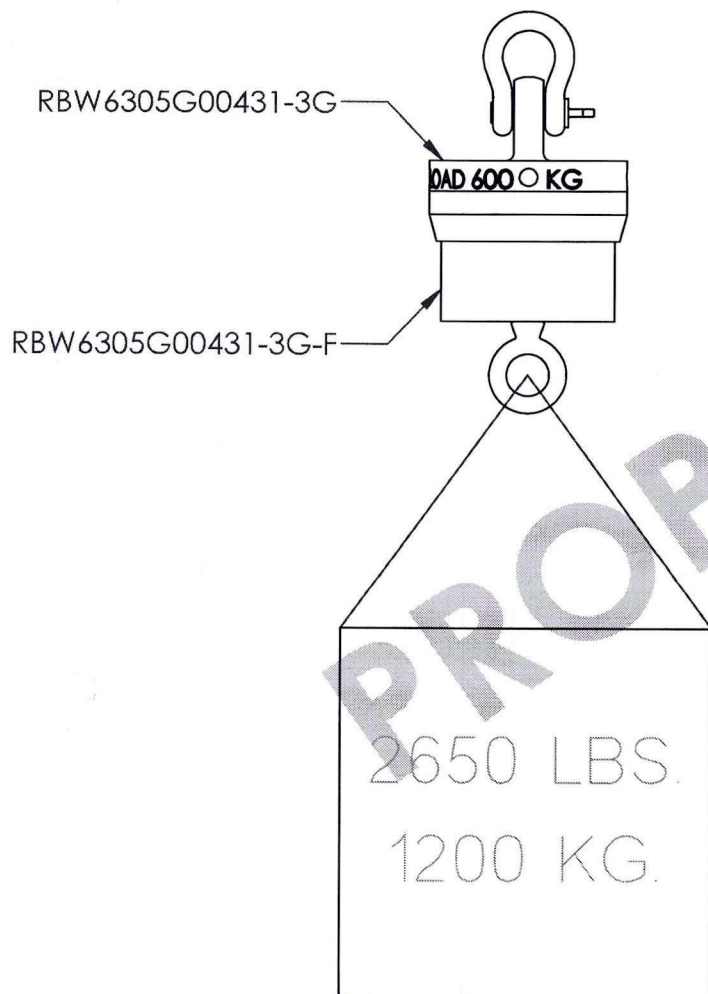
DWG NO.
RBW6305G00431-3G

REV
4

MAT'L	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .005 FRACTIONS ± 1/8
	.XX ± .01 ANGLES ± 5°
	.X ± .1 SURFACES = 125✓
SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY: GILBERT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: CLOUGH	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR: ANDERSON	USED ON MODEL
QA APPR: LINDSAY	AW139
APPROVED: GILBERT	
SCALE 1:4	DATE 3/30/2011
	SHEET 1 OF 5

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FIRST ARTICLE WEIGHT TEST



INSPECTION & TESTING PROCEDURES FOR THE RBW6305G00431-3G, HOISTING FLANGE MGB. THIS ASSEMBLY IS DESIGNED FOR HOISTING AND INSTALLING/REMOVING THE AW139 MGB. THIS ASSEMBLY SHOULD BE INSPECTED BEFORE EACH USE.

REPLACE ANY ITEMS THAT ARE DAMAGED OR SUSPECTED OF DAMAGE BEFORE USING!

FIRST ARTICLE WEIGHT TEST

1. AFTER INSPECTION, PLACE SLING ASSEMBLY ON A OVERHEAD LIFTING DEVICE. ATTACH TEST FIXTURE, RBW6305G00431-3G-F, TO RBW6305G00431-3G AND AN APPROPRIATE TEST WEIGHT OF 1200 KG / 2650 LBS.
2. LIFT WEIGHT FOR AT LEAST 5 MINUTES, CONTINUALLY CHECKING FOR CRACKS, DEFLECTION, OR DISTORTION.
3. REMOVE WEIGHT AND RE-INSPECT SLING, CHECKING FOR STRESS CRACKS, BENDING, OR DISTORTIONS.

INSPECTOR: _____
 TESTER: Matthew Keefair
 S.N.: 5182828
 DATE: 30 mai 2019

DART AEROSPACE 190 S. Danebo Ave., Eugene, OR. 97402 1-800-556-4166 e-mail: sales@dartaero.com dartaerospace.com		
TITLE HOISTING FLANGE MGB		
DWG NO. RBW6305G00431-3G	REV 4	CUSTOMER 1 OF 1
SCALE 1:6	DATE 12/23/2015	SHEET 5 OF 5